



One-piece Keensert inserts are supplied with kees pre-assembled into dove-tailed slots for ease of installation. The pre-positioned kees automatically set the insert to the correct depth below the material surface. Unlike conventional inserts, there is no need to maintain critical depth tolerances and no chance of inadequate locking or deformation of internal threads due to miss calculations of depth. For critical edge distance applications, please consult your Sales Engineer.

After the hole is prepared Keenserts hand tools make installation simple.



Insert Keensert in to prepared hole Locate Kees in holes on under side of tool



Wind in until Kees hit surface



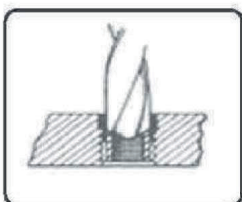
Drives Kees into parent material using tool



Tap final part of Kee home

## BASIC REMOVAL PROCEDURE

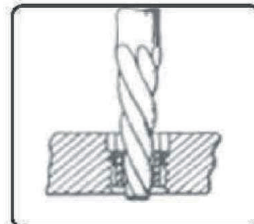
Use standard drill to remove insert material between Kees



Deflect Kees inward and break off



Remove insert with EZ-OUT Tool



An identical insert can now be installed in the original hole. No re-work will be necessary

